

Step drills HSS, HSS Co 5 and HSS-TiN CBN ground, spiral fluted with split point

Point cut: work's specification
with split point DIN 1412 C

Point angle: 118°

Step angle: 90°

Ø tolerance: work's specification

Surface: bright /
titanium-nitride coated

The CBN ground and spiral flutes guarantee quiet running and high cutting performance. Especially the chip flow is optimized, so even long, non-breaking chips will be removed easily. The optimized chip flow protects the cutting edges and reduces built-up edges and cold weld marks. The cone makes it easier to withdraw the tool from the material.

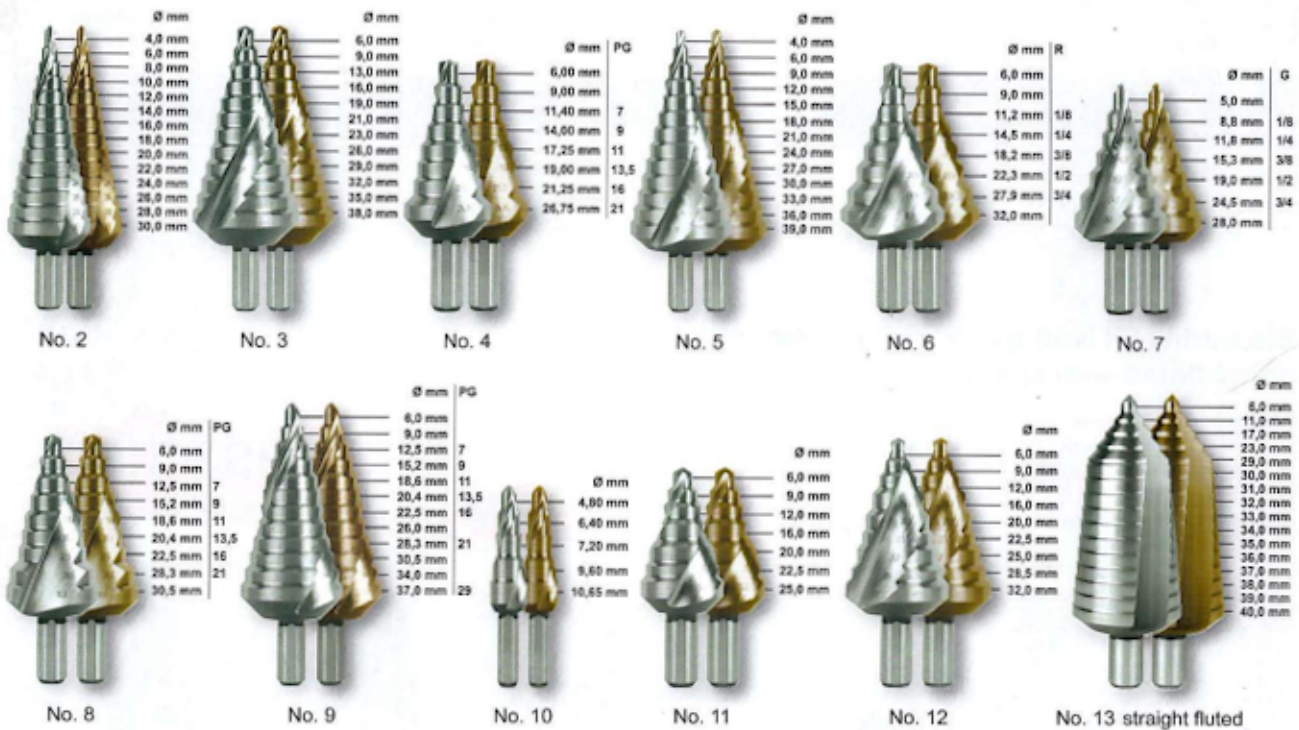
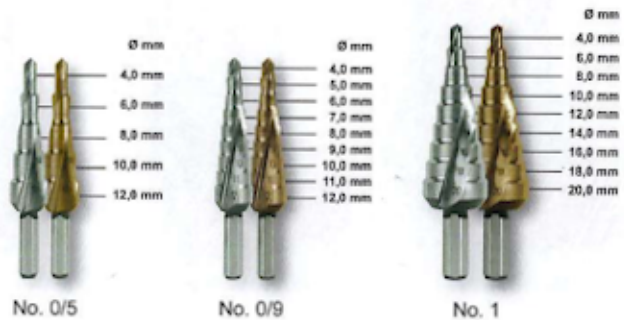
Right hand cutting

Packing unit:
in plastic tubes of 1

1.4

NEW

HSS-TiN



Size no.	Drilling range mm	Total length mm	Steps	Shank-Ø mm	Article no. HSS	Article no. HSS Co 5	Article no. HSS-TiN
0/5	4,0 - 12,00	65	5	6	101 050-5	—	101 050-5 T
0/9	4,0 - 12,00	65	9	6	101 050-9	101 050-9 E	101 050-9 T
1	4,0 - 20,00	75	9	8	101 051	101 051 E	101 051 T
2	4,0 - 30,00	100	14	10	101 052	101 052 E	101 052 T
3	6,0 - 38,00	100	12	10	101 053	—	101 053 T
4	6,0 - 26,75	75	8	10	101 055	—	101 055 T
5	4,0 - 39,00	107	13	10	101 056	—	101 056 T
6	6,0 - 32,00	75	8	10	101 057	—	101 057 T
7	5,0 - 28,00	69	7	10	101 058	—	101 058 T
8	6,0 - 30,50	80	9	10	101 098	—	101 098 T
9	6,0 - 37,00	100	12	10	101 060	101 060 E	101 060 T
10	4,8 - 10,65	54	5	6	101 094	—	101 094 T
11	6,0 - 25,00	65	7	10	101 095	—	101 095 T
12	6,0 - 32,00	76	9	10	101 096	—	101 096 T
13	6,0 - 40,00	105	16	13	101 097	—	101 097 T

Emphasised articles are new additions.