



GEN SET S.p.a.

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MPM 5/180 I-D/AE-Y

PORTABLE ENGINE DRIVEN WELDER / DELIVERS 170 A OF DC WELD OUTPUT / THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE / DIESEL ENGINE 3000 RPM

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Welding processes: SMAW (stick)

- + Low oil pressure and battery charger warning lights
- + 12 V built-in battery with electric start
- + 1 x 16 A, 400 V 50 Hz three-phase EEC socket
- + 1 x 16 A, 230 V 50 Hz single-phase EEC socket protected by circuit breaker
- + 1 x 48 V 50 Hz single-phase socket
- + Earth Leakage Circuit Breaker (ELCB)
- + Voltmeter

Gen Set Options

(available as factory options)

- + Engine hourmeter
- + Versions with different voltages
- +60 Hz version

Accessories on Request

- + Trolley: two-wheels and handles
- + Welding cables Ø 25 mm² (5+3 m) with accessories

Noise Level

+ Lwa 99

(74 dB a 7 m)

DC Welding

- + Open Circuit Voltage 90 V + Max welding rod 4 mm

AC Generator 50 Hz

- + Type: Gen Set asynchronous self-excited and self-protected
- + Three-phase power: 5 kVA 400 V + Single-phase power: 4 kVA - 230 V
- + Single-phase power: 1,5 kVA 48 V + Power factor: cos φ 0,8

Diesel Engine 3000 rpm

- + Type: Yanmar L100 N 1 cyl. 8,8 HP (6,47 kWm) 435 cm³
- + Fuel: diesel
- + Cooling system: air
- + Starting system: electric and manual
- + Fuel tank capacity: 5,51
- + Fuel consumption @ 75%: 1,7 l/h

Other Features

- + Insulation Class: F
- + Ambient temperature: 40 °C
- + Altitude: 1000 mt
- + Mechanical Protection: IP 23
- + Dimensions (L x W x H): 920 x 460 x 570 mm
- + Dry weight: 148 kg

Generator set in designed to operate in ambient temperatures up to 40 °C and 1000 mt altitude - For higher values of temperatures and altitudes please consult factory to check available power.