

DC INVERTER HF TIG WELDER





Heavy Duty Cycle



Input Voltage





Multipurpose

MMA/TIG

Digital display

Variable amperage control with digital meter, for a simultaneous welding current display

2T/4T Mode

Programs provided for the optimum selection of the Up/Down Slopes by the torch trigger

HF Mode

High Frequency Tig Mode

Down Slope

Selectable Down Slope Time

Post Flow

Selectable Post Flow Time

Protections

Equipped with temperature voltage and current sensors for high protection

Generator friendly

Designed to work with diesel generators and to avoid failures due to its voltage spikes

Heavy duty

High duty cycle for industrial applications

Accessories

Accessory set available in a strong Plastic carry case

Weight

Extremely low weight and versatility





Cooling AF
Insulation Class H
Protection Class IP23

Parameters

Model	Power Supply Voltage <u>V</u>	Fre. <u>HZ</u>	Rated Input Power <u>KW</u>		Rated Input Current <u>A</u>		Duty Cycle 40°C 10min	No Load Voltage <u>V</u>	Welding Current Range	Down Slope TIME S	Efficiency %	Net Weight kg	Dimensions t mm	Power Factor	
			TIG	MMA	TIG	MMA									
TIG 160	1~220/ 230/240 ±10%	50/60	3.1	5.0	19	31	60% 160A 100% 145A	63	10~160	0~10	≥85	7	380×135×250	0.75	
TIG 200	1~220/ 230/240 ±10%	50/60	4.2	6.6	26	40	60% 200A 100% 175A	67	10~200	0~10	≥85	7.6	400×135×250	0.75	
TIG 250-1	1~220/ 230/240 ±10%	50/60	5.9	8.8	35.6	53	TIG MMA 40% 40% 250A 250A 100% 100% 180A 180A	67	10~250	0~10	≥85	8.5	450×190×285	0.75	